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STANDARD EXECUTIONS

- **GN 706.4-AL**: natural aluminium.
- **GN 706.4-ST**: sintered black-oxide steel.
- **GN 706.4-NI**: Sintered AISI 316LHC stainless steel.

ADJUSTABLE HANDLE

- Die-cast zinc alloy
- Epoxy resin coating
- Black, RAL 9005, textured finish

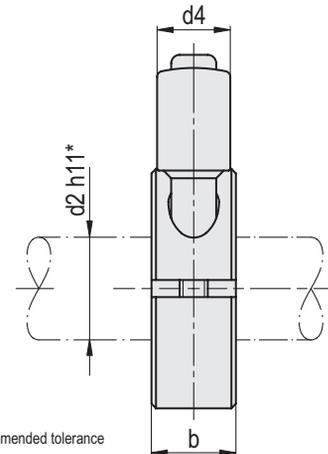
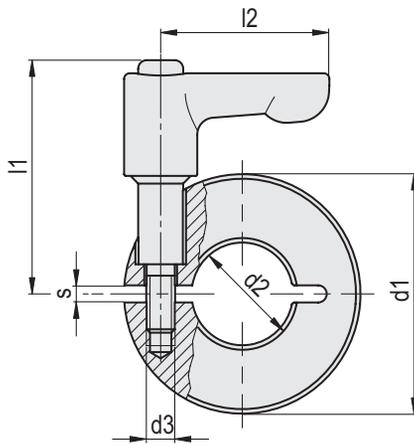
Insert / retaining screw
AISI 303 stainless steel

FEATURES AND APPLICATIONS

GN 706.4 set collars can be easily and securely fastened by reducing the notch height using a clamping kit, thus acting as end stops, for example.

This version offers significant advantages, especially for applications that require new set collar positions.

The d3 thread is designed as a pass-through hole for measurement d1 = 32 and 36; as a blind hole starting from measurement d1 = 42.



*Recommended tolerance

Conversion Table	
1 mm = 0.039 inch	
d1	
mm	inch
20	0.78
22	0.86
26	1.01
30	1.17
32	1.25
36	1.40
42	1.64
48	1.87
55	2.15
60	2.34
65	2.54

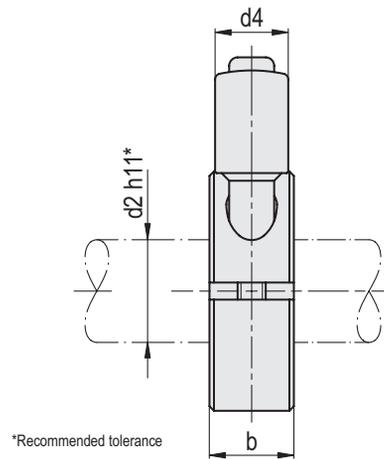
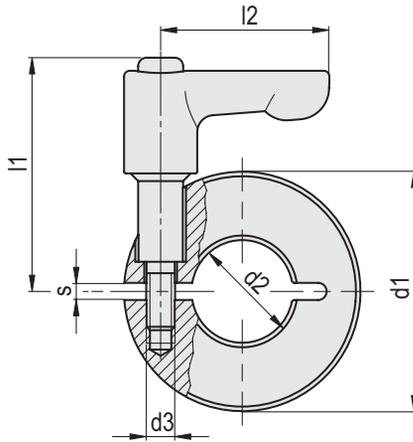
GN 706.4-AL

METRIC

Code	Description	d1	d2 H10	d3	d4	b±0.2	l1	l2	s	⚙
GN.81189	GN 706.4-20-B6-AL	20	B 6	M 3	10.5	9	29.5	22	2.1	20
GN.81195	GN 706.4-22-B8-AL	22	B 8	M 3	10.5	9	29.5	22	2.1	21
GN.81201	GN 706.4-26-B10-AL	26	B 10	M 4	10.5	11	31	30	2.1	28
GN.81207	GN 706.4-30-B12-AL	30	B 12	M 4	13	11	37	22	2.1	44
GN.81213	GN 706.4-32-B14-AL	32	B 14	M 4	13	11	37	30	2.1	100
GN.81219	GN 706.4-36-B15-AL	36	B 15	M 5	13	13	38.5	30	2.1	63
GN.81225	GN 706.4-36-B16-AL	36	B 16	M 5	13	13	38.5	30	2.1	20
GN.81231	GN 706.4-42-B18-AL	42	B 18	M 5	13	15	41	30	3	80
GN.81237	GN 706.4-42-B20-AL	42	B 20	M 5	13	15	41	30	3	60
GN.81243	GN 706.4-48-B22-AL	48	B 22	M 5	13	15	43	45	3	98
GN.81249	GN 706.4-48-B25-AL	48	B 25	M 5	13	15	43	45	3	96
GN.81255	GN 706.4-55-B28-AL	55	B 28	M 6	13	15	45	45	3	116
GN.81261	GN 706.4-55-B30-AL	55	B 30	M 6	13	15	45	45	3	100
GN.81267	GN 706.4-60-B32-AL	60	B 32	M 6	13	15	46.5	45	4	127
GN.81273	GN 706.4-60-B35-AL	60	B 35	M 6	13	15	46.5	45	4	120
GN.81279	GN 706.4-65-B40-AL	65	B 40	M 6	13	15	47.5	45	4	130

Standard machine parts

Conversion Table 1 mm = 0.039 inch	
d1	
mm	inch
16	0.62
20	0.78
22	0.86
26	1.01
30	1.17
32	1.25
36	1.40
42	1.64
48	1.87
55	2.15
60	2.34
65	2.54



*Recommended tolerance

GN 706.4-ST

METRIC

Code	Description	d1	d2 H10	d3	d4	b±0.2	l1	l2	s	⚖
GN.81183	GN 706.4-16-B4-ST	16	B 4	M 3	10.5	9	26.5	22	2.1	24
GN.81187	GN 706.4-16-B5-ST	16	B 5	M 3	10.5	9	26.5	22	2.1	23
GN.81193	GN 706.4-20-B6-ST	20	B 6	M 3	10.5	9	29.5	22	2.1	30
GN.81199	GN 706.4-22-B8-ST	22	B 8	M 3	10.5	9	29.5	22	2.1	32
GN.81205	GN 706.4-26-B10-ST	26	B 10	M 4	10.5	11	31	30	2.1	46
GN.81211	GN 706.4-30-B12-ST	30	B 12	M 4	13	11	37	22	2.1	69
GN.81217	GN 706.4-32-B14-ST	32	B 14	M 4	13	11	37	30	2.1	70
GN.81223	GN 706.4-36-B15-ST	36	B 15	M 5	13	13	38.5	30	2.1	112
GN.81229	GN 706.4-36-B16-ST	36	B 16	M 5	13	13	38.5	30	2.1	71
GN.81235	GN 706.4-42-B18-ST	42	B 18	M 5	13	15	41	30	3	120
GN.81241	GN 706.4-42-B20-ST	42	B 20	M 5	13	15	41	30	3	118
GN.81247	GN 706.4-48-B22-ST	48	B 22	M 5	13	15	43	45	3	180
GN.81253	GN 706.4-48-B25-ST	48	B 25	M 5	13	15	43	45	3	141
GN.81259	GN 706.4-55-B28-ST	55	B 28	M 6	13	15	45	45	3	200
GN.81265	GN 706.4-55-B30-ST	55	B 30	M 6	13	15	45	45	3	198
GN.81271	GN 706.4-60-B32-ST	60	B 32	M 6	13	15	46.5	45	4	240
GN.81277	GN 706.4-60-B35-ST	60	B 35	M 6	13	15	46.5	45	4	220
GN.81283	GN 706.4-65-B40-ST	65	B 40	M 6	13	15	47.5	45	4	240

GN 706.4-NI

INOX STAINLESS STEEL

Code	Description	d1	d2 H10	d3	d4	b±0.2	l1	l2	s	⚖
GN.81181	GN 706.4-16-B4-NI	16	B 4	M 3	10.5	9	26.5	22	2.1	24
GN.81185	GN 706.4-16-B5-NI	16	B 5	M 3	10.5	9	26.5	22	2.1	23
GN.81191	GN 706.4-20-B6-NI	20	B 6	M 3	10.5	9	29.5	22	2.1	30
GN.81197	GN 706.4-22-B8-NI	22	B 8	M 3	10.5	9	29.5	22	2.1	32
GN.81203	GN 706.4-26-B10-NI	26	B 10	M 4	10.5	11	31	22	2.1	45
GN.81209	GN 706.4-30-B12-NI	30	B 12	M 4	13	11	37	30	2.1	69
GN.81215	GN 706.4-32-B14-NI	32	B 14	M 4	13	11	37	30	2.1	90
GN.81221	GN 706.4-36-B15-NI	36	B 15	M 5	13	13	38.5	30	2.1	73
GN.81227	GN 706.4-36-B16-NI	36	B 16	M 5	13	13	38.5	30	2.1	71
GN.81233	GN 706.4-42-B18-NI	42	B 18	M 5	13	15	41	30	3	120
GN.81239	GN 706.4-42-B20-NI	42	B 20	M 5	13	15	41	30	3	118
GN.81245	GN 706.4-48-B22-NI	48	B 22	M 5	13	15	43	45	3	142
GN.81251	GN 706.4-48-B25-NI	48	B 25	M 5	13	15	43	45	3	141
GN.81257	GN 706.4-55-B28-NI	55	B 28	M 6	13	15	45	45	3	174
GN.81263	GN 706.4-55-B30-NI	55	B 30	M 6	13	15	45	45	3	198
GN.81269	GN 706.4-60-B32-NI	60	B 32	M 6	13	15	46.5	45	4	200
GN.81275	GN 706.4-60-B35-NI	60	B 35	M 6	13	15	46.5	45	4	180
GN.81281	GN 706.4-65-B40-NI	65	B 40	M 6	13	15	47.5	45	4	183